

Garant

Indexable insert for turning VC.T 160408, for finish machining, Grade: HB7130-2

**Order data**

Order number	261374 HB7130-2
GTIN	4062406769260
Item class	21G

Technical description

Corner radius	0.8 mm
Main application	M
Tolerance	M
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Tool material	Carbide
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	80 - 270 m/min
Cutting depth a_p	0.2 - 1.5 mm

Grade	HB7130-2
ISO code indexable insert	VCMT 160408
Chip breaker	VS
Type of product	Indexable insert for turning